



STYCCOBOND B90

Woodworking Adhesive

PRODUCT DATA

INTRODUCTION

STYCCOBOND B90 is a PVA emulsion adhesive for jointing wood, blockboard, chipboard and tongue and groove wood flooring. It conforms to Durability class D3 of BS EN204.

It can also be used for bonding the headers of solid wood flooring and engineered boards (semi-solids).

STYCCOBOND B90 dries to a colourless transparent film and is protected against bio-degradation.

TOOLS

Brush or suitable applicator for applying a bead of adhesive.
Tools should be cleaned with water while the adhesive is still wet.

ADHESIVE APPLICATION

Joint surfaces should be sound, dry, dust free and free from contamination. Apply evenly to one surface only. Assemble the bond whilst the adhesive is still wet and apply pressure by clamping or weighting to maintain a tight joint until the adhesive has dried, at least 24 hours depending on temperature and absorbency of the surfaces.

The temperature should be maintained above 10°C during application.

PRECAUTIONS

Remove any surplus adhesive before it has dried with a cloth dampened with water.

STORAGE

Store between 5°C and 30°C. Protect from frost.

SHELF LIFE

12 months in unopened containers and stored under good conditions.

MATERIALS

5 litre plastic bottle - 4 per carton
1 litre plastic bottle - 12 per carton

TECHNICAL INFORMATION

Colour	White
Coverage Rates (approx.)	200 linear metres of 3mm bead per litre
Open Time	Up to 10 minutes depending on temperature
Drying Time	24 hours



FEATURES

- High strength
- D3 water rating

STANDARDS

All aspects of the installation of floorcoverings should be in accordance with the requirements of the relevant British Standard Code of Practice i.e. BS 8201 (The code of practice for flooring of timber, timber products and wood based panel products) and supplementary specifications.

HEALTH AND SAFETY ADVICE

This product is not classified under the Chemicals (Hazard Information and Packaging for Supply) Regulations. Obtain the relevant Material Safety Data Sheet and follow the advice given. These can be found at www.f-ball.co.uk or alternatively obtained from the point of purchase or from F. Ball and Co. Ltd at the address below.

Site conditions vary, to ensure this product is suitable and to confirm this data sheet is current please contact our Technical Services Department.

For further information about F. Ball products or more detailed technical assistance, please contact:

F. Ball and Co. Ltd.
Churnetside Business Park
Station Road, Cheddleton, Leek
Staffordshire ST13 7RS
United Kingdom

Tel: +44 (0) 1538 361633
Email: mail@f-ball.co.uk
www.f-ball.co.uk

